

## **ANNEXURE-1**

Corrigendum for Blade tip grinder – reg.

<b>Sl in Spec</b>	<b>Existing Spec Details</b>	<b>Changed Spec Details</b>
2.2.2	Load carrying capacity (Tons) - 12 T or more	Load carrying capacity (Tons) - 10 T or more
2.2.7	Center bore at the Ø60 H7 with radial runout of 0.005 mm	Center bore at the Ø60 H7
2.2.14	Maximum radial run out measured at approx. 25mm from table top: 0.01 mm or better.	Maximum radial run out : 0.02 mm
2.2.15	Maximum axial runout measured at approximately 25mm above table top (indicator on top of certified master ball) : 0.01 mm or better : Vendor to confirm	Maximum radial run out : Vendor to inform
2.2.16	Maximum coning error : 0.01mm/meter or better	Clause deleted
4.1	MEASUREMENT OF WHEEL OUTSIDE DIAMETER - Probe to measure outer dia. at blade tips of the wheel : Supply, Installation, Commissioning and proveout the probe system with required software and accessories.(Quote separately)	Clause deleted
4.3	Spare should include - 1) Torque wrench suitable to machine parts, 2) Allen key mm & inch, 3) Spanners set - upto 36, 4) Ratchet spanner set with extension rod 5) One set of each motor used in the machine, 6) Set of pumps used in the machine.	Spare should include - 1) Torque wrench suitable to machine parts, 2) Allen key mm & inch, 3) Spanners set - upto 36, 4) Ratchet spanner set with extension rod
13.0	Only those vendors (OEMs), who have supplied and commissioned at least one CNC Rotary Table with table size of Ø1500 mm or more & Weight carrying capacity of 12 Tons or more in the past ten years (on the date of opening of Tender) and referred Rotary Table is presently working satisfactorily for more than one year (on the date of opening of Tender) after commissioning, should quote. The following information should be submitted by the vendor about the companies where referred Rotary Table (s) have been supplied.	Only those vendors (OEMs), who have supplied and commissioned at least one CNC Rotary Table with table size of Ø1000 mm or more & Weight carrying capacity of 6 Tons or more in the past ten years (on the date of opening of Tender) and referred Rotary Table is presently working satisfactorily for more than one year (on the date of opening of Tender) after commissioning, should quote. The following information should be submitted by the vendor about the companies where referred Rotary Table (s) have been supplied.